

Date: Friday, 6/13/2008 12:44:04 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LUG		
Job Number	: 39864			Part Number	: D2591		
Estimate Number	: 10008			Drawing Number	: D2591 REV D		
P.O. Number	:			Project Number	: N/A		
This Issue	: 6/13/2008	S.O. No.	:	Drawing Revision	: D		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 6/30/2008		
Previous Run	: 39240			Qty:	100	Um:	Each
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:I Removed from 9 Digit 05-10-25 JLM Est Rev:J Now Sub-Contracted 08-06-13 JLM Verified By:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010B0500X03000	1010-1025 BAR.500"x3"
		Comment: Qty.: 0.2340 f(s)/Unit Total : 23.4000 f(s) ASTM A36 Steel bar 3.00" X .500" thick Batch: <u>M108336</u> J.F. 08/07/23
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW Cut blanks: 2.500" long J.F. 08/07/23
3.0	PG	PURCHASING
		Comment: Issue P/O: <u>10654</u> <u>C20810701</u> 100 97 Make as per Dwg D2591 Possible Supplier:Metec
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage JS 08/07/23 97
5.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK S 08/07/23 97 carlos

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 6/13/2008 12:44:04 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 39864

Part Number: D2591

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 18723 72

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

cmf 08-07-24

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

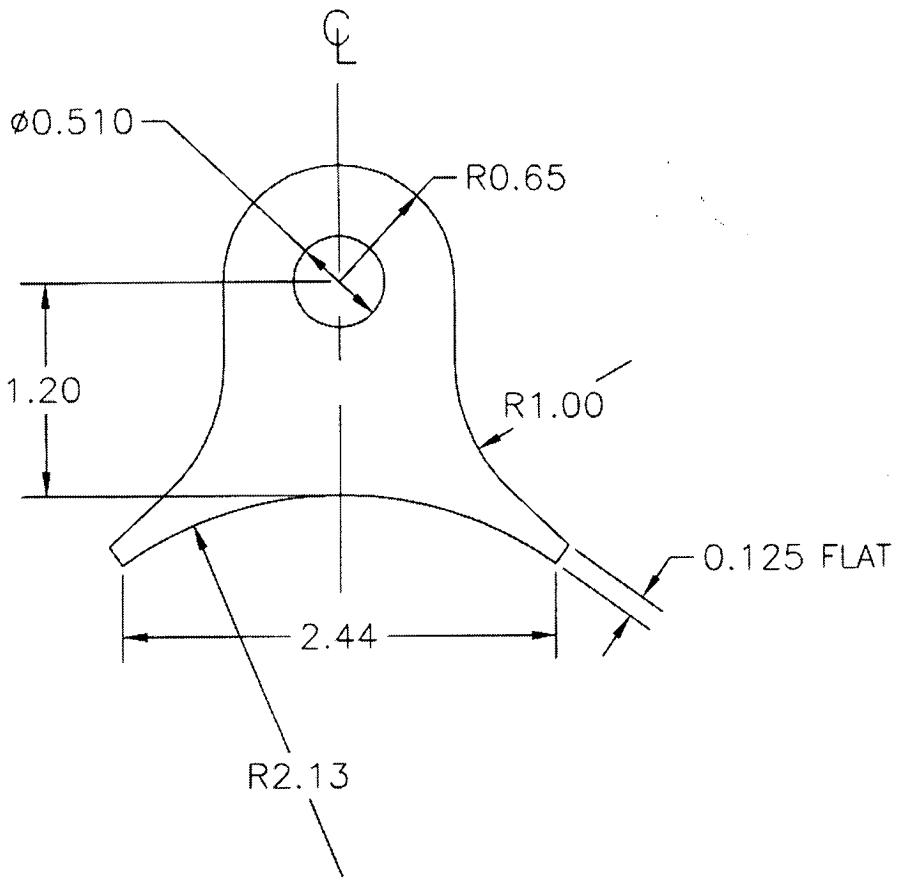
NOTE: Date & initial all entries

DART

DESIGN <i>MW</i>	DRAWN BY <i>MW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BW</i>	DRAWING NO. D2591	REV. D SHEET 1 OF 1
DATE 98.01.21		TITLE GHW LUG	SCALE 1:1

RELEASED

98.01.21 DS

BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~

MATERIAL: ASTM A36 STEEL 0.50 THICK

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

PART IS SYMMETRIC ABOUT CENTER-LINE

ALL DIMENSIONS ARE IN INCHES

C202106113

Copyright 1996 by DART AEROSPACE LTD

W10. 39864



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
37	D2591	Lug B39864	6654

MATERIAL supplied by DART M1010B0500X03000M108336

We hereby certify that the above parts were made in conformance with applicable drawings.

[Signature]
Shigi Walz

S 08/09/08

Vankleek Hill, July 18, 2008